

The venerable Model T reached the end of the line on March 26, 1927. Her seemingly imperishable lines had finally revealed he. .ge. While sales were still astronomical, younger competitors were crowding her off the stage.

It was time for a change and Henry Ford knew it. By May 1927, the Model A was out of the planning stage and ready for production. On October 20, 1927, the first engine came down the line. On December 2, the Model A bowed to the public. The planetary transmission was a placed by a stand on three-speed shift. The flywheel magneto gave way to coil and battery ignition. There were instrument on the instrument panel and lights to read them by. There was a foot accurator and, for the first time, were stated as a consorbers, four-wheel much includes, wire w cells, and a choice of colors.

Model A ... in start, a modern car that would bridge the gap between the T and later V-8. Almost 5,000,000 were sold t d many the the T, are running yet

Henry Ford's 20,000,000th car was a Model A Town Sedan which rolled off the River Rouge assembly line on April 14, 31. Its serial number was A 4521600. The "Twenty Millionth Ford" was proudly lettered, not only on the sides, but even on the roof, attesting to Henry Ford's air-mindedness.

The design of the Town Sedan closely resembled the contemporary Lincoln car and was dubbed "The Baby Lincoln."

One Town Sedan owner made his trunk into a kitchenette which sported a table, refrigerator, pantry and stove. He had a locker on the running board, and even had a hinged front seat that made up into a bed.

A testimony to the popularity of the Model A is the existence of hundreds of Model A Clubs all over the country. Of the original 5,000,000 Model A Fords produced, there are 80,000 registered for daily use in the State of Pennsylvania alone. An estimated 929,000 are registered throughout the United States.

IMPORTANT! – BEFORE BEGINNING ASSEMBLY, READ AND UNDERSTAND YOUR INSTRUCTIONS. Use pliers to break ejection pins from castings. Clean flash from castings with file contained in kit or pen knife. Using screws provided, pre-tap all screw holes. This is done by turning the proper sized screws into the screw holes and then removing them again. (Screws will drive more easily if they are first rubbed on a bar of soap.)

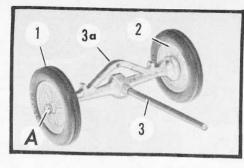


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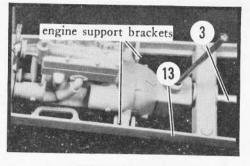
READ AND UNDERSTAND YOUR INSTRUCTIONS.

1. Slide tire (1) on to wheel ()

- 2. Attach two wheels to rear end assembly using screw (A), so that lug nuts face out. Insert drive shaft (3) into rear end assembly (3a).
- Attach wheel drums (4) (5) to front axle and spring assembly (6) using screw (B), so that boss on front axle faces forward. Assemble tie rod (7) to wheel drums using two screws (C).
 Fasteh two wheels to front wheel drums with screws (A).
- 4. Place gear shift (8) in slot provided on left side of engine block (9). Place right half of engine (10) on top. Insert engine head (11) in slot on top of block. Secure entire engine assembly with screw (C). Attach fan (12).
- 5. Rest engine on engine support brackets. Insert drive shaft into rear of transmission. Spring of re. end assembly slides into spring housing and is secured to frame (13) with screw (C).
- 6. Drop chassis (14) in position on top of frame. Insert rear bumper (15) into slots provided. Position luggage rack (15a) over bumpers. Use screw (B) to secure luggage rack, chassis and rear bumpers to frame. Insert front end assembly into front spring housing with tie rod toward rear of car. Place radiator (16) in front of front spring housing. Attach radiator and front end assembly to frame with screw (C). Attach hose (17) to radiator.
- 7. Press two halves of body (18)(19) together and secure with screw (C) through spark coil. Press steering wheel (20) onto steering column (21). Insert steering column through dashboard (22) and tie rod. Attach dashboard to body with screw (C) through firewall. Attach body to frame with two screws (B).
- 8. Drop front and rear seats (23)(24) into position and fasten from underneath with screw (C). Slide two halves of hood (25)(26) together and place in position.
- 9. Cement tail light (27) into rear of rear fenders.
- Press lenses (28) into headlight (29). Press headlight assembly into holes in front fenders.
- 11. Insert parking lights (30)(31) into upper cowl.
- 12. Cut plastic windows (32) by following pattern provided on Page 4. Slide windows and windshield into appropriate slots.
- Position top of sedan (33) and secure to body with screw (C) in center of door post on each side. Place trunk (34) on luggage rack.

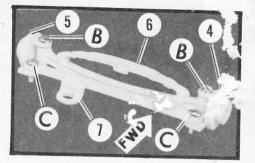


STEP No. 2

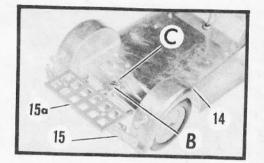


STEP No. 5

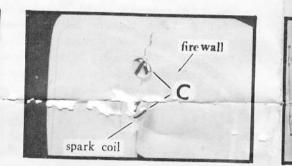
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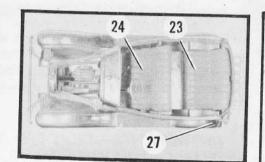
STEP No. 3



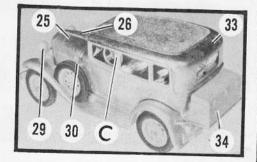
STEP Nos. 5 & 6



STEP No. 7

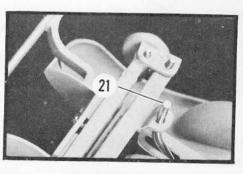


STEP Nos. 8 & 9

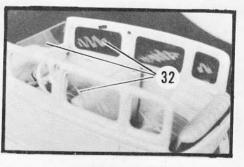


STEP Nos. 8, 10, 11 & 13

STEP No. 6

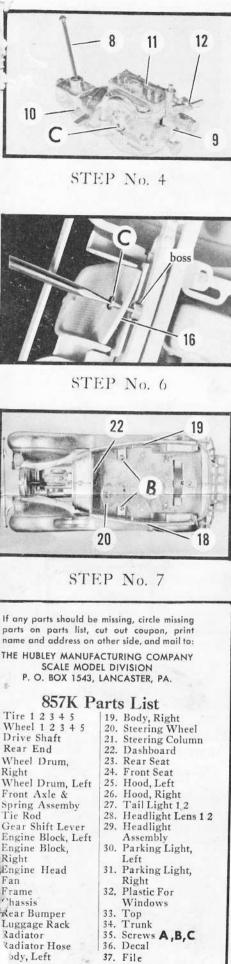


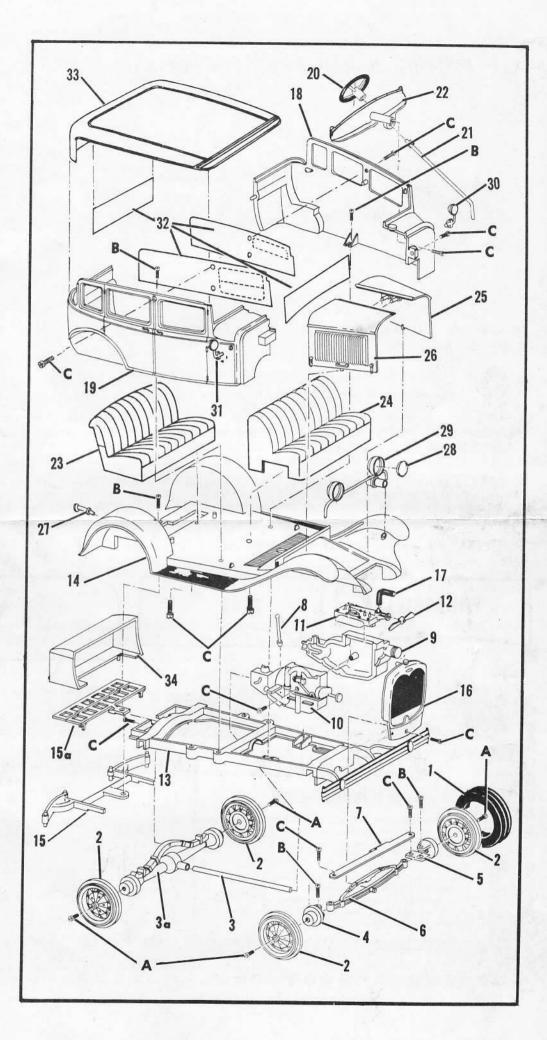
STEP No. 7



STEP No. 12

2. V 3. I 3 a F 4. W 5. F 7. T 8. GEER 11. F 11. S 11. C 11. C





dy, Left

MODEL A kits by Hubley



In order to achieve an outstanding and authentic finish on your Hubley Metal Kit, the following steps are suggested:

- 1. All parts should be thoroughly cleaned and any loose metal dust removed.
- 2. Rub lightly with fine steel wool or Flex-i-grit reuseable sandpaper, (available at your Hobby store), until smooth.
- 3. Apply two or three coats of lacquer or enamel in the color desired, rubbing lightly between coats with fine steel wool. Enamel is recommended for hand brushing, but both lacquer and enamel are available in pressure spray cans at your hobby dealer. Wood part of body should be light tan.
- 4. CAUTION-Do not paint plastic parts with lacquer. This will cause wrinkling or crazing of the smooth surface.
- 5. To achieve a shiny finish on the chrome parts, any of the following methods may be used:
- a. Buff parts with buffing wheel and then nickel or chrome plate. b. Paint with aluminum enamel.
 - c. Polish with jewelers' rouge, buff, and then apply a coat of clear lacquer.

WINDSHIELD	REAR		SIDE
by Count of the		S	EY MANUFACTURING CO. CALE MODEL DIVISION Drawer 240, Lancaster, Pa.
have been manufactured under rigidly con- trolled conditions and carefully inspected for faulty material and workmanship. Hubley assumes no responsibility for lost or spoiled parts as the result of faulty assembly or negligence. Your hobby dealer cannot supply replacement parts for this kit. Address all inquiries and requests to The Hubley		(Print Plainly) NAME ADDRESS	AGE